

## **PROBLADE™ 104R Custom**

### Pro-Blade™ Custom Patterned Cloth Tape

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#### **DESCRIPTION**

Our made to order Pro-Blade™ Custom Patterned Cloth Tape is the same great quality as our Pro-Blade™ Stick Tape. Specially designed for today's composite hockey sticks, these tapes incorporate an advanced adhesive formulation applied to a polyester/cotton cloth base, resulting in a more substantial cloth tape with increased wear characteristics. Create your very own custom colour, patterns or logo on this premium cloth stick tape. Contact us to order your custom pattern or colour.

#### **MINIMUM ORDER REQUIREMENTS**

Our minimum order to create custom tapes is 15,000 rolls of 24mm x 18M Tape. If you require additional information please contact us.

#### **APPLICATIONS**

- Stick handles and blades

#### **PRODUCT BENEFITS**

- Protects stick blade from abrasion
- Poly/cotton improves durability on one-piece (composite) hockey sticks
- Custom colours and patterns / logos

## TECHNICAL PROPERTIES

| Technical Property  | Nominal Value | Unit                    | Test Method    |
|---------------------|---------------|-------------------------|----------------|
| Total Thickness     | 10.0 (.254)   | Mils (mm)               | REN TM 20      |
| Adhesion to Steel   | 28 (7.7)      | Oz/Inch<br>(N/25mm)     | PSTC - 101 Mod |
| Adhesion to Backing | 20 (5.5)      | Oz/Inch<br>(N/25mm)     | PSTC - 101 Mod |
| Tensile Strength    | 35 (155.72)   | lbs. / inch<br>(N/25mm) | ASTM D 1000    |

## STANDARD PRESENTATIONS

- Colours: Custom Colours, Patterns / Logos

## RECOMMENDATIONS

Application to Surface: Unwind adhesive film or tape and apply the adhesive side to the mounting surface. Apply firm pressure. Recommended application temperature to achieve best results is 65°F (18°C) or above. Proper bonding may not occur unless adhesive and surface material are both at 65°F (18°C) or above.

### NOTE:

1. When applying pressure sensitive adhesive films to any surface, be sure that the surface is free from oil or other surface contaminants such as powder, dust, or release agents. Adhesive performance should be carefully checked when used on substrates containing plasticizers.
2. Shelf life is one year from date of shipment when stored in a cool dry place below 76°F (24°C). Rolls should be stored on end.